

Features:	<ul style="list-style-type: none"> Is a 4:1 mixing ratio, very versatile clearcoat, that can used for spot, panel and overall repair. It's easy to spray and apply with a high gloss and fast drying. 		
Benefits:	<ul style="list-style-type: none"> Provides high gloss, Sprays easily and Dries quickly. 		
Recommended Use:	<ul style="list-style-type: none"> For painting passenger and commercial vehicles. It can be used for spot, panel and overall repairs. 		
Required Materials:	<ul style="list-style-type: none"> Karbon Clear Karbon Hardener Mixing stick, mixing tin and spray gun. 	<ul style="list-style-type: none"> CL40 H4S, H4M 	
Physical Properties/ Technical Data:	<ul style="list-style-type: none"> Specific Gravity(kg/l): Flash Point: Solids Vol %: Solids Wt. %: Coverage: Viscosity (RTS): Gloss: Color: V.O.C. Regulatory RTS (g/L) (less water, less exempts): V.O.C. Regulatory RTS (lbs/Gal) (less water, less exempts): Applicable Use Category: Sq. Ft. Coverage / US Gal. 1 mil at 100% transfer efficiency: Sq. Ft Coverage m²/ L (x-y μm) 	<ul style="list-style-type: none"> 0.982 Closed cup: 29°C (84.2°F) 34.9% 10 m²/L/50 μm (2.0 mil) Airspray (sec) 17 – 18 High Gloss Clear 	
Cleaning the Equipment:	Lacquer Thinner		
Mixing Ratio:	<ul style="list-style-type: none"> 4 : 1 Using mixing stick 100% by vol. CL40 Clear 25% by vol. Karbon Hardener 	<ul style="list-style-type: none"> CL 40 H4S,H4M 	
Nozzle Size:	Gravity Gun: Suction Gun:	HVLP: 1.3 - 1.5 mm HVLP: 1.5-1.7 mm	High Pressure: 1.3-1.5 mm High Pressure: 1.5-1.7 mm
Spraying Pressure:	HVLP: 0.7 bar (10 p.s.i.) High pressure: approx. 1.7-2.5 bar (25-35 p.s.i.)		
Application: Total Re-spray/Blending in	For total re-spray apply 2 full coats observing flash off time of 10-15 minutes at 20°C between coats. Do not apply to over non catalyzed acrylic or sythetic enamels or acrylic finishes. For spot blending: refer to blending-in topcoat Metallics / Solids		
Drying Time:	Flash off: 10 – 15 min Sanding: 3 – 6 hours	Buffing: 3 – 6 hours To Deliver: 3 – 4 hours	Force Drying: Let the last coat flash for 20 minutes before baking. Bake at 140°F (60°C) for 40 minutes. Clear may be wet sanded and buffed after 1 hour cool down time.
	Pot Life at 20 C (68F): 3 - 4 hours		
Remarks:	Clear may be recoated after a 24 hour period. Clear must be sanded before recoating. It is important to test to compatibility of product with your paint system. This product is not recommended for use in temperatures below 60°F (16°C).		