

Features:	<ul style="list-style-type: none"> <li>Is a 4:1 mixing ratio, very versatile clear coat, that can be used for spot, panel and overall repair. It's easy to spray and apply with a high gloss and fast drying.</li> </ul>		
Benefits:	<ul style="list-style-type: none"> <li>Provides high gloss</li> <li>Sprays easily</li> <li>Dries quickly</li> </ul>		
Recommended Use:	<ul style="list-style-type: none"> <li>For painting passenger and commercial vehicles. It can be used for spot, panel and overall repairs.</li> </ul>		
Required Materials:	<ul style="list-style-type: none"> <li>Karbon Clear</li> <li>Karbon Hardener</li> <li>Mixing stick, mixing tin and spray gun.</li> </ul>	<ul style="list-style-type: none"> <li>CL40</li> <li>H4S, H4M</li> </ul>	
Physical Properties/ Technical Data:	Specific Gravity(kg/l):	0.982	
	Flash Point:	Closed cup: 29°C (84.2°F)	
	Solids Vol %:	34.9%	
	Solids Wt. %:		
	Coverage m <sup>2</sup> :	10 m <sup>2</sup> /L at 50 µm (2.0 mil)	
	Viscosity (RTS) at 20°C:	Airspray (sec) 17 – 18	
	Gloss:	High Gloss	
	Color:	Clear	
	V.O.C. Regulatory RTS (g/L) (less water, less exempts):	436	
	V.O.C. Regulatory RTS (lbs/Gal) (less water, less exempts):	3.6	
Applicable Use Category:	Clear Coating		
Cleaning the Equipment:	Lacquer Thinner		
Mixing Ratio:	<ul style="list-style-type: none"> <li>4 : 1 Using mixing stick</li> <li>100% by vol. CL40 Clear</li> <li>25% by vol. Karbon Hardener</li> </ul>	<ul style="list-style-type: none"> <li>CL 40</li> <li>H4S,H4M</li> </ul>	
Nozzle Size:	<b>Gravity Gun:</b> <b>Suction Gun:</b>	HVLP: 1.3 - 1.5 mm HVLP: 1.5-1.7 mm	High Pressure: 1.3-1.5 mm High Pressure: 1.5-1.7 mm
Spraying Pressure:	HVLP: 0.7 bar (10 p.s.i.)      High pressure: approx. 1.7-2.5 bar (25-35 p.s.i.)		
Application: Total Re-spray/Blending in	For total re-spray apply 2 full coats observing flash off time of 10-15 minutes at 20°C between coats. Do not apply to over non catalyzed acrylic or synthetic enamels or acrylic finishes.  <b>For spot blending:</b> refer to blending-in topcoat Metallic's / Solids		
Drying Time at 20°C, 65% R.H:	Flash off: 10 – 15 min	Buffing: 3 – 6 hours	<b>Force Drying:</b> Let the last coat flash for 20 minutes before baking. Bake at 140°F (60°C) for 40 minutes. Clear may be wet sanded and buffed after 1 hour cool down time.
	Sanding: 3 – 6 hours	To Deliver: 3 – 4 hours	
Pot Life at 20°C (68F):	3 - 4 hours		
Hardener Selection Guide:			<b>Temperature Range</b>
	Product #	Description	+80°F (+26°C)      55°F-80°F (12°C-26°C)
	H4S	Slow	
	H4M	Medium	
Remarks:	Clear may be recoated after a 24 hour period. Clear must be sanded before recoating. It is important to test to compatibility of product with your paint system. This product is not recommended for use in temperatures below 60°F (16°C).		

Packaging: Size	3.78L
Case Quantity	4